



INSTALLATION INSTRUCTIONS

PART# BFERD10HDR

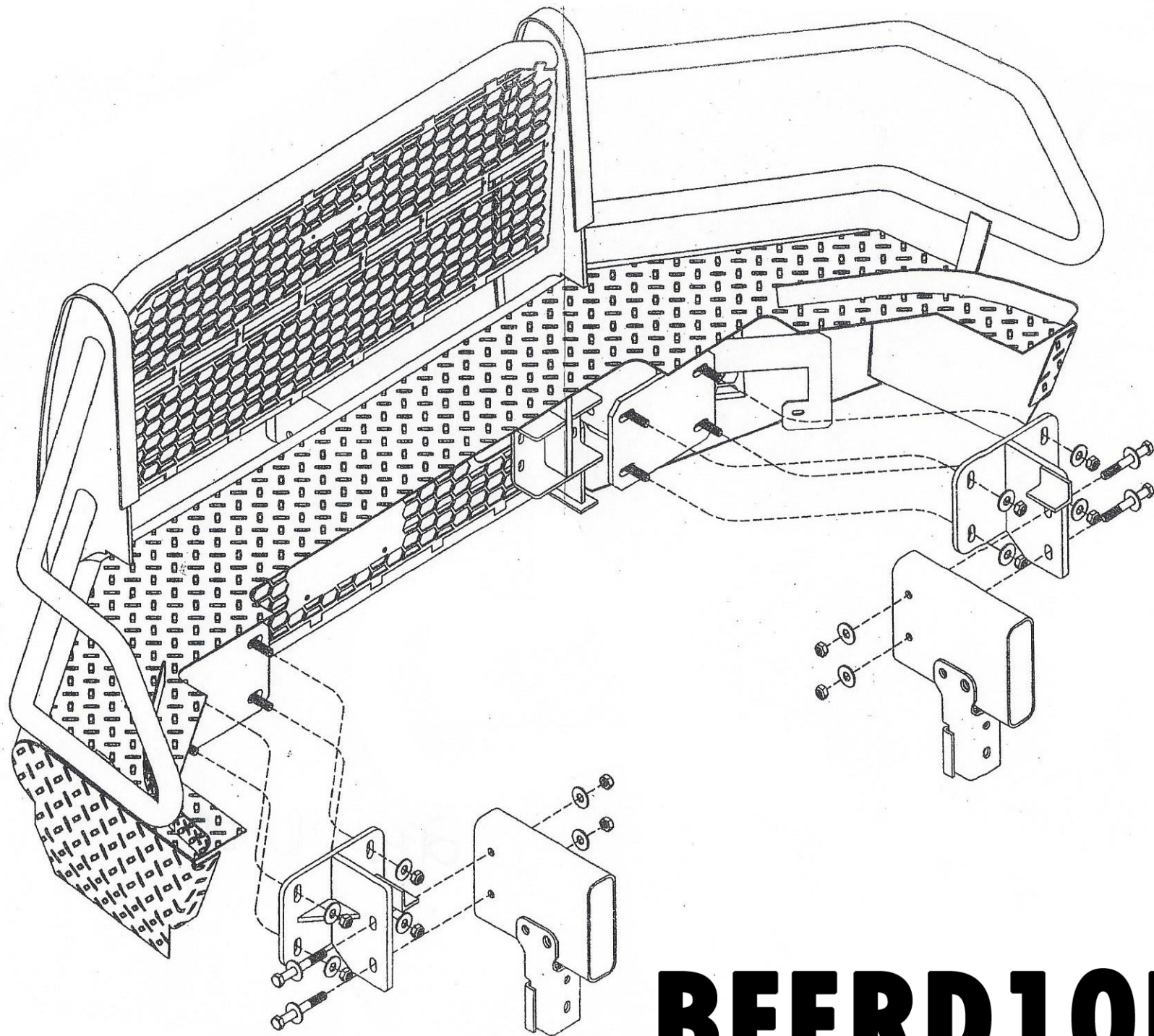
FRONT END REPLACEMENT: RAM 2500/3500: 2010- UP

Note: On the 2013 Ram 3500, you will need to cut the factory bumper bolts off.

1. Unhook factory fog light wires if present.
2. Remove the plastic cover from the bottom of the bumper. It will have (4) push clips on the back of the cover and (5) push clips that you can remove through the front opening of the bumper.
3. Remove the bumper by removing (4) 18mm nuts located on the side of the frame. There are two on each side. *(Note: for diesel motors, remove the top plastic grille cover. It will have (4) push clips. Remove (2) 13mm bolts from the turbo cooler and remove rubber bushing. From under the truck, remove the bolt assembly from the frame by pushing the turbo cooler up and away from the truck.)*
4. There is a driver and passenger mounting plate. The mounting plate will mount to the outer side of the frame with the angle iron sitting on top of the frame. Use (2) ½"x4" bolts to install.
5. Mount the front bumper replacement to the mounting plates using (8) ½"x2" bolts. Center the front bumper replacement to the truck and tighten bolts.
6. The factory inner fender will slide into the opening of the end cap.
7. Install fog lights and brackets.
8. Remove the factory tow hooks from the factory bumper. Using the factory bolts, install the tow hooks to the tow hook brackets located in the bottom insert of below the formed channel.
9. Install the license plate to the bottom insert with (4) ¼"bolts. On the winch front ends, install the license plate to the receiver hitch license plate bracket provided.

MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!

Special care should be exercised in the handling, storage and installation of Roughneck HD equipment. The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions. Periodically check tightness of bolts to make sure they are tight and unlikely to fail.



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