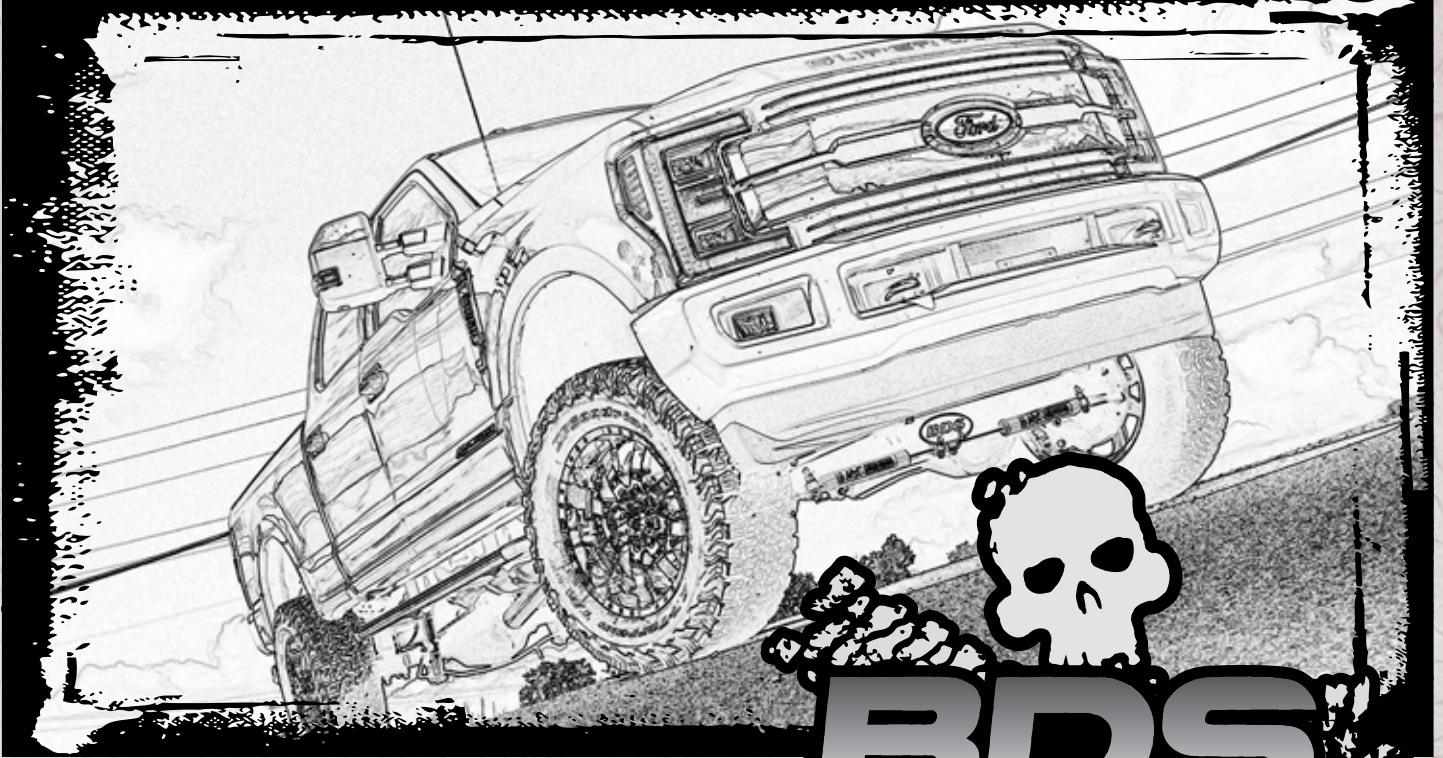


INSTALLATION GUIDE



Part#: 013603



HARDCORE LIMITED LIFETIME WARRANTY

6" Suspension System

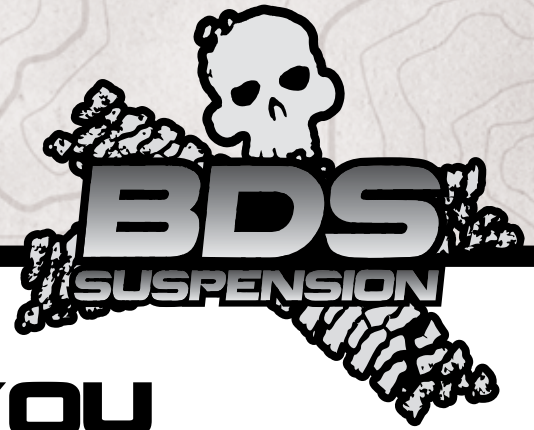
Ford Super Duty 4WD | 2017-2020

Rev. 052720

491 W. Garfield Ave., Coldwater, MI 49036 • Phone: 517-279-2135

E-mail: tech-bds@ridefox.com

Read And Understand All Instructions And Warnings Prior To Installation Of System And Operation Of Vehicle.



THANK YOU

Your truck is about to be fitted with the best suspension system on the market today. That means you will be driving the baddest looking truck in the neighborhood, and you'll have the warranty to ensure that it stays that way for years to come.

Thank you for choosing BDS Suspension!

BEFORE YOU START

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

FOR YOUR SAFETY

Certain BDS Suspension products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. BDS Suspension Co. does not recommend the combined use of suspension lifts, body lifts, or other lifting devices. You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

BEFORE INSTALLATION

- Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
- Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
- Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
- Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
- Secure and properly block vehicle prior to installation of BDS Suspension components. Always wear safety glasses when using power tools.
- If installation is to be performed without a hoist, BDS Suspension Co. recommends rear alterations first.
- Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.



Visit 560plus.com for more information.

BEFORE YOU DRIVE

TIRES AND WHEELS

38 x 12.50 w/17 x 9 with 4.5" back spacing
38 x 12.50 w/18 x 9 with 4.5" back spacing
38 x 12.50 w/20 x 9 with 4.5" back spacing

Trimming may be required



Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering gear for clearance. Test and inspect brake system.

Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/ replacement may result in component failure. Longer replacement hoses, if needed can be purchased from a local parts supplier.

Perform head light check and adjustment.

Re-torque all fasteners after 500 miles. Always inspect fasteners and components during routine servicing.

CONTENTS OF YOUR KIT

BDS013603 Front Box Kit

Part #	Qty	Description
083404R	1	Pitman Arm
03473	1	Drv Brakeline Bracket
03474	1	Pass Brakeline Bracket
01001	2	Front Bump Stop Extension
01044	1	Sway Bar Drop - Drv
01045	1	Sway Bar Drop - Pass
03412	1	Track Bar Bracket
B1181	1	Bag Kit - 2017 Superduty
02019	2	Track Bar Cam Washer
64084	1	1/8" x 1-1/8" cotter pin
6865833	1	CV Joint Boot Clamp
099000	2	Zip Tie
03435	2	Brakeline Hardline extension
422	1	Bolt Pack - Sway Bar Drop Bracket
	4	3/8"-16 x 1-1/4" bolt grade 8
	4	3/8"-16 prevailing torque nut
	8	3/8" USS flat washer thru-hardened
606	1	Bolt Pack - Bump Stops
	2	5/16"-18 x 1-1/4" bolt grade 5
	2	5/16"-18 prevailing torque nut
	4	5/16" SAE washer

BDS85431 Steering Stabilizer Box Kit

Part #	Qty	Description
15621	1	Stabilizer
SB58BK	2	Bushing - EB1
45313	1	Narrow Sleeve
P00932	1	P Pack - Stabilizer
01504	1	Stabilizer Bracket
561140200RB	2	5/16" x 1-1/4" x 2" Round U-bolt
308	1	Bolt Pack - u-bolts
	4	1/4" USS washer thru hardened
	4	5/16"-18 prevailing torque nut
312	1	Bolt Pack Stabilizer Mounting
	1	3/8"-16 x 2-1/2" bolt grade 5
	1	3/8"-16 prevailing torque nut
	2	3/8" SAE flat washer

BDS033611 Coil Spring Box Kit

Part #	Qty	Description
033611R	2	6" Coil Spring - Diesel

BDS013605 2017-2020 Indexing Ring Kit

Part #	Qty	Description
03416	1	Transmission Crossmember
A281	1	Transfer Case Indexing Ring
B1202	1	Bag kit
03424	1	Transfer Case Skid Plate Bracket
99002	2	Zip tie
987	1	Bolt Pack Transfer Case Index Ring

BDS013219 6" Rear Box Kit (2-Leaf Main Pack Only)

Part #	Qty	Description
113219R	2	Add-a-leaf
B1196	1	Bag Kit
105	4	Clamp Sleeve
604	1	Bolt Pack - Clamps
01016	4	Clamp Bracket
1360017	4	Round Anti-Friction Pad

BDS013607 6" Rear Box Kit (2017-2019)

Part #	Qty	Description
03410	1	5" Tapered Superduty Block (DRV)
03411	1	5" Tapered Superduty Block (PASS)
583181900SB	4	5/8 x 3-1/8 x 19 Semi-Round U-bolt
01015B	2	1" x 3" Bolt on Block
B1195	1	Bag Kit
760600FCP	2	7/16" x 6" Center Pin
W58SB	8	5/8" Washer
N58FHB	8	5/8" High Nut
03428	1	E-Brake Relocation Bracket
03429	1	E-Brake Clamp Bracket
989	1	Bolt Pack -E-Brake Brackets

BDS123251 Radius Arm Box Kit

Part #	Qty	Description
A241	1	Superduty Radius Arm Assembly - DRV
A242	1	Superduty Radius Arm Assembly - Pass
B1114		Bag Kit - Radius Arms
02421	4	Radius Arm Cam Plates
02002ZP	2	18mm x 150mm bolt
N18MPT	2	18mm Prevailing Torque Nut
S34SAE	4	3/4" SAE Washer

BDS013606 6" Rear Box Kit (2020)

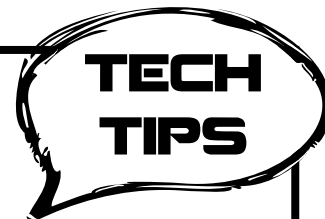
Part #	Qty	Description
03971	2	6" Rear Super Duty Block - DS
03972		6" Rear Super Duty Block - PS
583181900S	4	5/8-18 x 3 1/8 x 19" Half Round U-Bolt
B1203	1	Bag Kit
W58SB	8	5/8 washer
N58FHB	8	5/8 high nut
03428	1	E-Brake Relocation Bracket
03429	1	E-Brake Clamp Bracket
989	1	Bolt Pack -E-Brake Brackets

BDS013617 Replacement Leaf Spring Box Kit

Part #	Qty	Description
583181400SB	4	5/8 x 3-1/8 x 14 U-Bolt
W78SB	4	7/8 washer
03428	1	E-Brake Relocation Bracket
03429	1	E-Brake Relocation Clamp Bracket
989	1	Bolt Pack - E-Brake Relocation
W58SB	8	5/8 washer
N58FHB	8	5/8 high nut
760400FCP	2	7/16 x 4 Pin w/Nut

TROUBLESHOOTING INFORMATION FOR YOUR VEHICLE

1. Ford recommends replacement of the pitman arm nut after each time it has been removed.
2. Use a small pitman arm puller to remove the drag link joint and steering stabilizer taper.
3. Larger tires on stock wheels are not recommended due to brake line clearance required. Use recommended specifications listed in tire and wheel fitment section.
4. The factory front track bar bolt requires 405 ft-lbs of torque to be installed properly. Be sure you have the means of removing and installing this hardware properly. It is possible to install the hardware and torque to a more modest range (200 ft-lbs or so) and take the vehicle to a shop with the means to torque the hardware properly immediately after the installation is complete.
5. As a result of the location of the long radius arm suspension, support locations are limited. Use your best judgment while supporting the vehicle with sufficient strength stands at appropriate locations. The radius arms will need to move freely during this installation. Recommended to lift the front of the vehicle from the front body mount (An extension may be needed).
6. If replacement leaf springs are install the fuel tank will need to be dropped/ shifted towards the passenger's side of the vehicle. For ease of movement it is recommended to have the fuel tank low on fuel to reduce the weight when moving it.
7. Ensure the proper rear box kit is ordered for either a 2 or 3 leaf factory main pack. See example below of a 2 leaf main pack.

**INSTALLATION INSTRUCTIONS****FRONT INSTALLATION**

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Disconnect the front track bar from the frame mount. Retain hardware.

SPECIAL TOOLS

Large Pitman Arm Puller
 Small Pitman Arm Puller
 30mm (1-3/16") Socket
 46mm (1-13/16") Socket
 Large Torque Wrench, ability to torque to 405 ft-lbs.
 CV Boot Clamp Pliers

3. Raise the front of the vehicle and support under the frame rails with jack stands.



Tip As a result of the location of the long radius arm suspension, support locations are limited. Use your best judgment while supporting the vehicle with sufficient strength stands at appropriate locations. The radius arms will need to move freely during this installation.

4. Remove the front wheels.
5. Support the front axle with a hydraulic jack.
6. Disconnect the front brake line brackets from the axle (Fig 1). Retain hardware.

FIGURE 1



7. Remove the bolts attaching the front brake lines brackets to the frame and save the hardware (Fig. 2). Attempt to not bend the brake lines as much as possible. Remove the ABS line from the brake line bracket.

FIGURE 2



8. Free the hub vacuum lines from the axle to allow for adequate droop (Fig 3A, 3B).

FIGURE 3A



FIGURE 3B



9. Disconnect the sway bar end links from the sway bar. Retain hardware.
10. Remove the lower OE shock hardware at this time (leave upper attached). Retain lower mounting hardware.
11. Lower the axle until the OE coil springs are free and remove the springs from the vehicle. Retain the upper spring isolator for use with the new springs. Once coils are removed, reattach the axle to the shocks.

! Caution *Do not over extend the brake lines. Once the coil springs are removed, hook the front shocks back up by reinstalling the bolt, do not install the nut. This is a safety measure to hold the axle in place while the replacement radius arms are installed.*

STEERING

12. Disconnect the OE steering stabilizer from the frame mount. Disconnect the stabilizer from the factory drag link.



Tip *It is easiest to get the taper to break free from the drag link by using a small pitman arm puller. Stock stabilizer will not be reused.*

13. Disconnect the (5) bolts mounting the OE track bar bracket to the frame. Remove bracket and retain hardware.
14. Disconnect the drag link from the pitman arm. Retain hardware. Free the drag link from the pitman arm with appropriate tool.



Tip *The same small pitman arm puller works well.*

15. Remove the pitman arm nut. Note the indexing of the pitman arm in relation to the steering sector shaft and remove the pitman arm from the steering box using the appropriate puller.
16. Remove all of the dri-lock compound on the threads of the OE nut and steering sector shafts. Apply a bead of the supplied thread locker all the way around the threads of the OE nut.



! Caution *It is important to apply thread locker to the entire thread surface of the nut and ensure the threads are clean to promote good adhesion with enough surface area to keep the nut from loosening.*

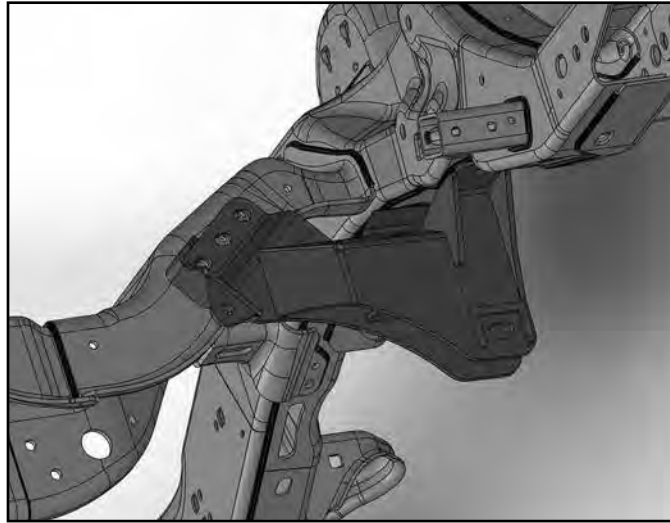
17. Install the new pitman arm (indexed the same as the OE) and fasten with the OE nut. Torque the nut to 350 ft-lbs.



! Caution *Ensure the tool used is adequate to torque the nut to this specification. Failure to do so can result in the nut loosening and possible failure of the sector shaft or nut.*

18. Install the new track bar bracket (03412) using the stock mounting hardware as it was removed (Fig 4). Torque all (5) mounting bolts to 129 ft-lbs. It may be necessary to form the stock hard line slightly to clear the new trackbar bracket.

FIGURE 4



BUMP STOP MODIFICATION

19. Pull the OE front bump stops free from the bump stop cups and remove the bolt mounting the cup to the frame (Fig 5).

FIGURE 5



20. Position the cup on the provided bump stop extension, attach with 5/16" hardware from bolt pack #606. The alignment tab on the bump stop cup will fit in the second hole in the extension. Tighten to 30 ft-lbs.
21. Install bracket and bump stop with factory hardware in the original hole. Use Loctite on the threads and torque to 20 ft-lbs (Fig 6).

FIGURE 6



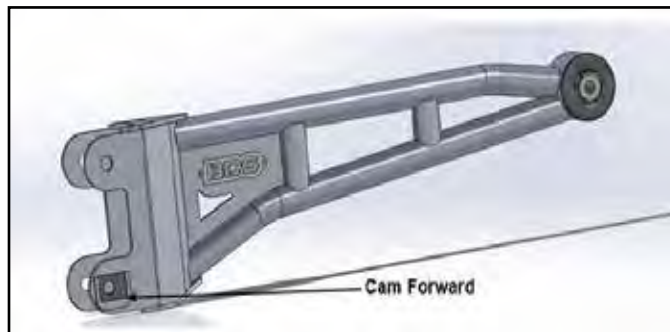
INDEXING RING INSTALLATION

22. Refer to the provided instructions in the Indexing Ring Box Kit at this time.

RADIUS ARM INSTALLATION:

23. Work on one side of the vehicle at a time. Loosen the four radius arm-to-axle mounting bolts but do not remove. Once again, ensure that the front axle is well supported.
24. Starting with the driver's side, remove radius arm hardware. Remove the radius arm from the vehicle. Install new radius arm on driver's side with the cam forward using the provided 18mm bolt, washer, and nut. Use the factory hardware in the upper hole and radius arm pivot.. It may be necessary to remove one of the passenger's side axle bolts to allow the axle to rotate to hook up the arm completely. (Fig 7)

FIGURE 7



25. Repeat installation of new radius arm on the passenger's side. Tighten axle hardware to 150 ft-lbs (4 plc). Do not tighten the frame mounting brackets at this time. Install the new coil springs in conjunction with the OE top isolator. Rotate the springs so that they seat in the bottom coil perch properly.
26. Coil Spring Installation (Coilover installation see separate instruction sheet):
27. Remove the front shocks from the vehicle completely at this time.
28. Lower the axle enough to allow the coils to be installed. Do not over extend the brake lines. Check ABS, brake, and vacuum lines to ensure they are not overstretched.
29. Install new coils with factory isolators. Raise the axle to seat the coil springs into the correct mounts.
30. Grease and install sleeves and bushings into the shocks.
31. BDS (Silver / non-Fox) shocks will require the lower mount to be modified. The sharp, non-formed edge will need to be ground to match the formed profile. Grind this and coat with paint. (Fig 8a, 8b)

FIGURE 8A

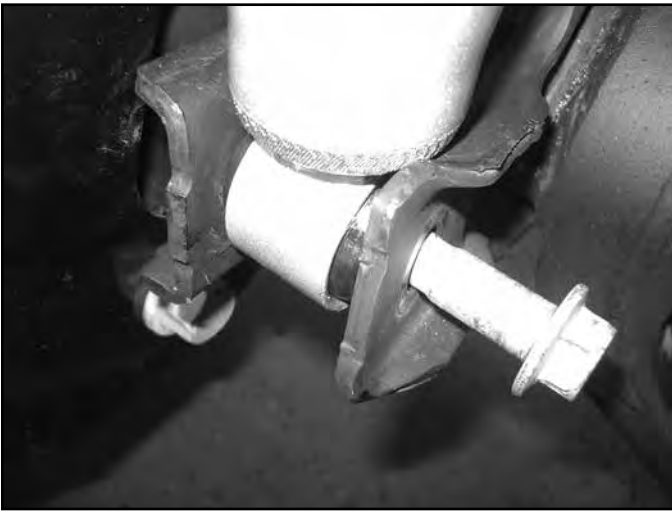
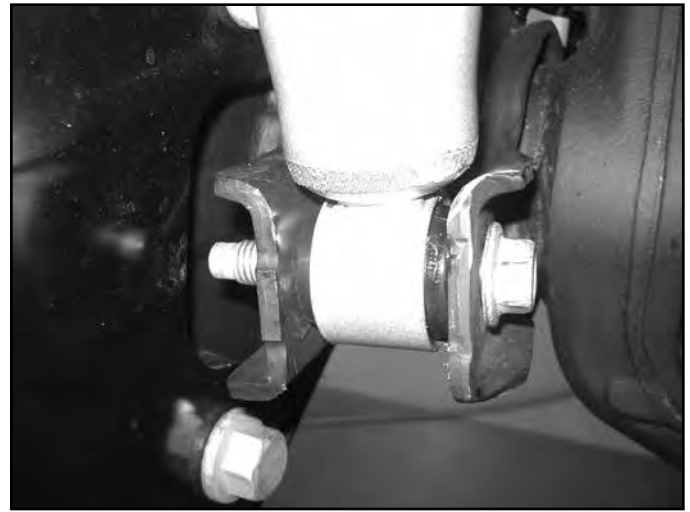


FIGURE 8B



32. Compress the coils slightly by using a hydraulic jack on the axle. Install new shocks with factory lower hardware and stem washers, bushings, and 1/2" fine thread nut on the upper mount. Tighten the upper mount until the bushings begin to swell. Tighten lower mount to 50 ft-lbs.
33. Reattach the factory brakeline brackets to the lower coil seat with factory hardware at this time.

SWAY BAR

34. Note the orientation of the front sway bar (top versus bottom). Disconnect the sway bar from the frame and remove from the vehicle. Retain hardware.
35. Install the provided sway bar drop bracket (01044 / 01045) to the original sway bar frame mounting locations with the original hardware. Mount the drop bracket with the open face toward the inside of the vehicle and the bracket offset toward the front. Torque hardware to 30 ft-lbs.
36. Attach the sway bar to the new drop brackets in the correct orientation with the 3/8" hardware from bolt pack #422. Torque hardware to 30 ft-lbs (Fig 9).

FIGURE 9

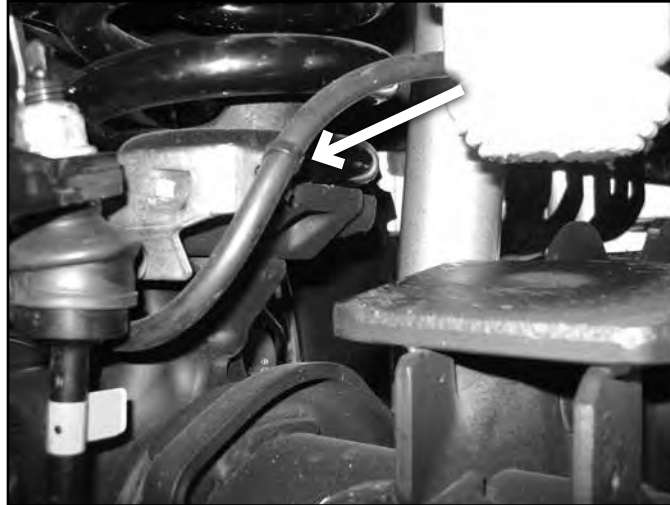


37. Install the sway bar link ends to the sway bar and secure with the OE hardware. Torque to 90 ft-lbs.

BRAKE LINE / ABS / VACUUM:

38. Attach the vacuum line to the lower coil seat bracket with included push pin zip tie. (Fig 10)

FIGURE 10



39. Install the provided brake line brackets with the factory hardware. The driver's side will be a straight drop (Fig. 11A) and the passenger's side will be angled back towards the rear of the vehicle (Fig. 11B).

FIGURE 11A



FIGURE 11B



40. Remove the clip holding the brake line to the factory bracket. Save the clip for later installation.
41. **Warning:** The next three steps must be performed quickly to ensure minimal brake fluid loss. Un-thread the factory soft brake line from the hard brake line.
42. Remove the factory brake line bracket from the brake line. Discard the bracket it will not be reused.
43. Thread the provided U-brake line with the union first onto the factory hard brake line, followed by threading the U-brake line onto the factory soft brake line. Check to make sure all connections are tight and no brake fluid is leaking.
44. Attach the factory soft brake line to the brake line bracket on the frame with the clip removed in the previous step. The brake line should be facing down towards the axle.

Note: The factory soft brake line may need to be rotated so that it will line up with the notches on the new brake line bracket on the frame. Break free the U-brake line from the soft line and rotate as needed.

45. Make sure the brake lines are close to the frame in order to provide clearance to the tires, but are not rubbing on the frame. The brake line junctions can be loosened and turned to provide clearance where needed (Fig. 11C & D).

FIGURE 11C



FIGURE 11D



46. Attach the ABS wire to the new brake line bracket. The rubber grommet may need to be slid up the ABS line, use silicone spray to help aid in moving the rubber grommet. (Fig.12)

FIGURE 12



STEERING STABILIZER

47. Reattach the steering drag link to the pitman arm. The drag link adjuster will need to be loosened on the passenger side in order to flip the drag link upside down to install into the pitman arm. Torque nut to 148 ft-lbs. Install the original castellated nut cap and new 1/8" cotter pin.
48. Center the steering wheel. Extend the steering stabilizer 4-1/2" to 4-3/4" and attach to the frame end with stud pack in the stabilizer box kit. Attach stabilizer bracket to the drag link with the included u-bolts, washers, and nuts. Attach stabilizer to bracket with 3/8" hardware. Tighten 5/16" hardware to 30 ft-lbs, 3/8" to 35 ft-lbs, 7/16" Stud nut to 45 ft-lbs, and 1/2" stud nut to 65ft-lbs. (Fig 13a, 13b)

FIGURE 13A



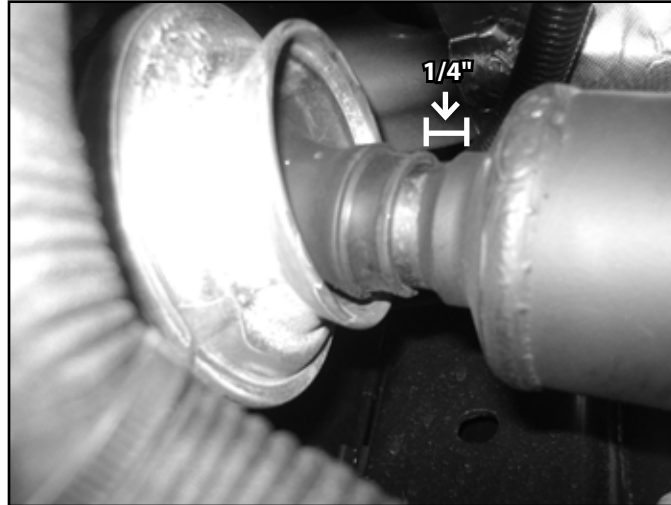
FIGURE 13B



FINAL INSTALLATION STEPS (FRONT)

49. Properly bleed the brake system of air and top off the brake fluid reservoir with the proper type of fluid (see owners manual).
50. Remove the factory CV joint clamp at the front transfer case output on the drive shaft. Slide the end of the boot up approximately 1/4" and re-clamp with new CV joint boot clamp. Use the CV Boot Clamp Pliers to compress the CV joint boot clamp to the front drive shaft (Fig 14).
51. Reattach the front drive shaft to the front differential with factory hardware. Tighten to 55 ft-lbs.

FIGURE 14



52. Install the front wheels and lower the vehicle to the ground. Torque lug nuts to 165 ft-lbs.
53. Attach the track bar to the new bracket with the OE hardware. Turn the steering wheels to aid in aligning the track bar in the bracket. Install the provided cam washers between the alignment tabs on the bracket. Position the cam washers so that the hole is closer to the driver's side (Fig 15) for 4" kits. Torque hardware to 405 ft-lbs.



Tip Due to variations in trucks, it may be necessary to rotate the cams 180 degrees to have the axle more centered.

FIGURE 15 - OFFSET TOWARDS PASSENGER'S SIDE



54. Install the transfer case skid plate drop bracket on the driver side using the factory hardware into the J-nut in the frame. The bracket should be slanted towards the rear of the vehicle. Attach the transfer case skid plate to the J-nuts in the frame on the passenger side using the factory hardware. Attach the transfer case skid plate to the drop bracket on the driver's side using the 3/8" hardware from Bolt Pack 987 in the Indexing Ring kit. Torque to 20 ft-lbs (Figure 16).

FIGURE 16



55. Bounce the front of the vehicle to settle the suspension.
56. Torque all six radius arm bolts to 250 ft-lbs.
57. Check all hardware for proper torque.

REAR INSTALLATION

Rear instructions are separated by model year (2017-2019 and 2020+)

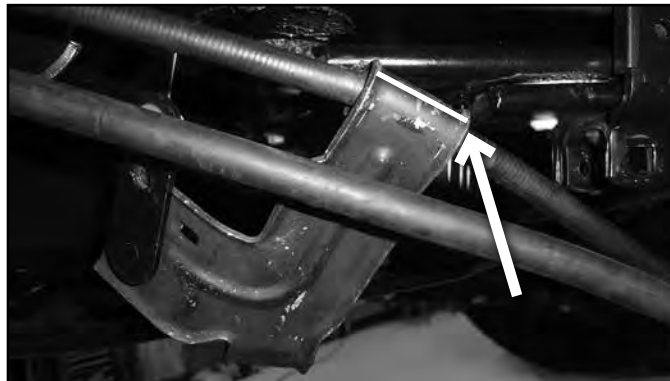
58. Raise the rear of the vehicle and support with jack stands under the frame rails just ahead of the spring hangers.
59. Remove the wheels.
60. Support the axle with a hydraulic jack.
61. Remove the OE shocks. Retain all mounting hardware.

2017-2019 TRUCKS

E-BRAKE CABLE RELOCATION PART 1

62. Gain slack from the E-Brake cable on the driver's side. It is easiest to pull on the cable and use a pair of vise grips to hold the cable, be careful not to damage the cable.
63. Cut the bracket for the E-brake cable that is going to the passenger side of the vehicle in order to release the cable from the bracket. See Figure 17 for which bracket and where to cut. It is easiest to cut most of the way through the steel and then bend the flange up to release the cable from the bracket. Be careful not to cut the E-brake cable!

FIGURE 17



64. Depress the tabs and remove the passenger side E-brake cable from the mount on the frame.
65. Once the passenger side E-brake cable is free, remove the bolt and J-nut attaching the bracket to the frame.
66. Remove the driver side E-brake cable from the bracket and discard the bracket and hardware.
67. Remove the bolt and J-nut for smaller E-brake cable bracket. The E-brake cable relocation bracket will be reinstalled after the new leaf springs are installed.

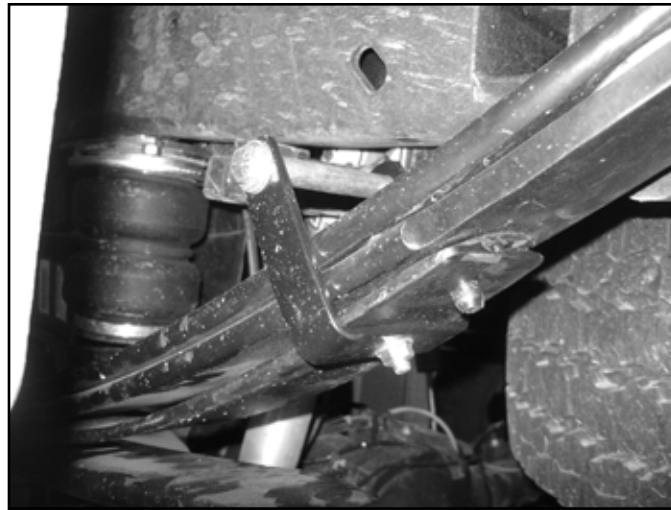
BLOCK KIT ONLY

68. Disconnect the passenger's side spring u-bolts. Loosen the driver's side to allow the axle to droop out.
69. Lower the axle and remove the factory lift block. It will not be reused.
70. Clamp the main leaf pack together with C-Clamps. Remove the center pin nut and center pin.
71. All springs when completed will have 3 main leafs, lower overload, and 1" bolt on block below the overload. Certain springs may have top mounted overloads, the center pin provided will only work for single top mounted overloads with a 1" spacer block in between. Variations from this will require custom center pins, or a 7/16" x 7" socket head cap screw can be substituted in place of a center pin.

2 MAIN LEAF FACTORY LEAF PACK ONLY

72. Install the Hendricks clamps onto the add-a-leaf to the bottom side of the leaf spring using the 5/16" countersunk bolt and nut from Bolt Pack 604. Install the anti-friction pads into the add-a-leaf.

FIGURE 18

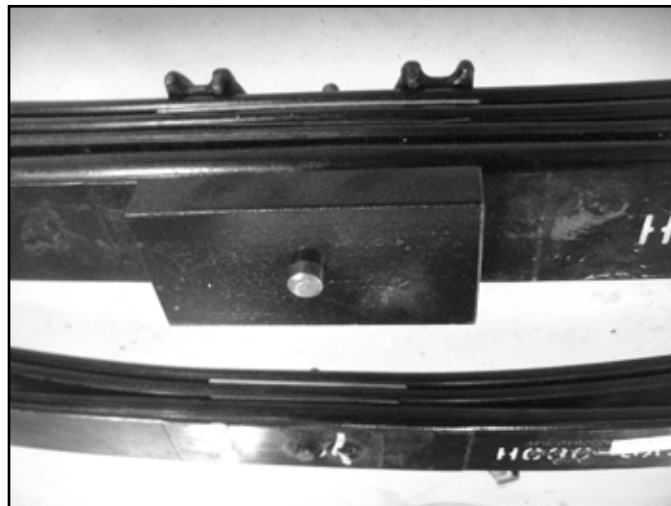


73. Allow the C-Clamps to expand. Remove the locating dowel that holds the overload to the bottom main spring. Discard the locating dowel it will not be reused.

Note: The locating dowel will be discarded and will NOT go into the add-a-leaf.

74. Install the add-a-leaf below the main leaf pack and above the overload. The add-a-leaf has 2 holes in it. Position add-a-leaf so there is 22" between the center pin hole and the front, and 23" to the rear from the center pin hole.
75. Assemble the leaf spring as shown. Use the 1" bolt on block, overload, add-a-leaf, main leaf pack, and top mounted overload springs if equipped (not shown), and upper u-bolt plate. Tighten center pin nut to 20 ft-lbs. (Fig. 19)

FIGURE 19



76. Install the sleeve to the Hendricks clamp using the provided 3/8" hardware from Bolt Pack 604.

3 MAIN LEAF FACTORY LEAF PACK ONLY

77. Allow the C-Clamps to expand. Remove the center pin.
78. Attach 1" bolt on block to the bottom of the main leaf pack with new center pin. Tighten to 20 ft-lbs. See Fig 21 above.

REAR BLOCK INSTALLATION

79. Lower the axle enough to place the provided 5" lift block between the axle and the leaf spring (Figure 20). Position the block so the bump stop wing faces inward, and the small side of the block faces forward.

FIGURE 20



80. Raise the axle to engage the block spring alignment pins. Fasten the entire assembly with the provided u-bolts, washers, and nuts. Snug but do not torque the u-bolts at this time.

FIGURE 21



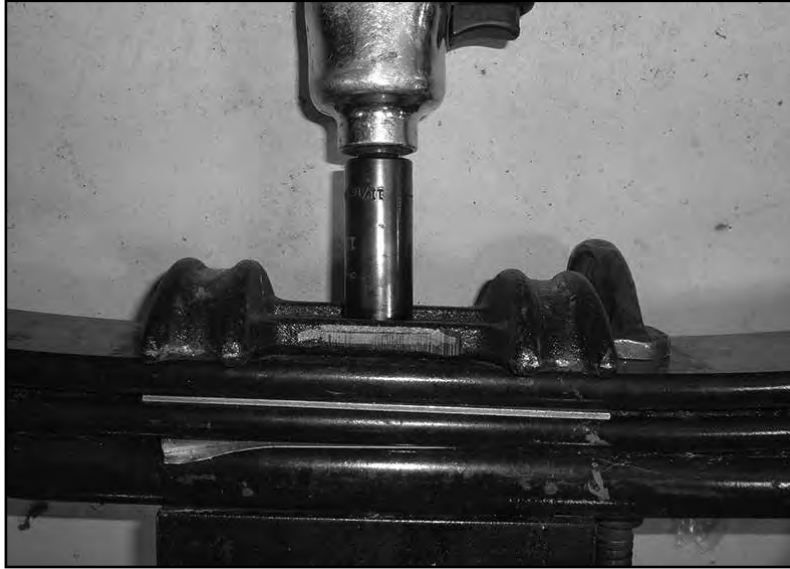
81. Repeat block installation of the driver's side. Take care not to over extend the brake lines.

REPLACEMENT REAR LEAF SPRING KIT ONLY

82. Disconnect the passenger's side u-bolts and lower the axle from the spring.
83. Retain OE block to be installed with new spring.
84. Loosen and remove the front spring-to-frame and rear shackle-to-frame bolts and remove the spring from the vehicle. *Note: When installing the driver's side leaf spring the fuel tank may have to be shifted towards the passenger's side of the vehicle to remove the front spring-to-frame bolt. Support the fuel tank and loosen the bolts for the fuel tank hanger. Shift the fuel tank towards the passenger's side of the vehicle to remove the leaf spring bolt.*

85. Remove the shackle from the OE spring and loosely install it on the new rear spring. Be sure that the shackle is oriented on the new spring identical to the old. The shackles mount of the longer end of the spring (opposite of the end marked with "FRT").
86. Using a pair of clamps, clamp the top and bottom of the factory leaf next to the OE upper U-bolt mount. Remove the OE upper U-bolt mount from the center pin on the top of the OE leaf spring in order to be installed on the new spring. Reassemble the OE leaf spring with the OE center pin and remove the clamps (Figure 22).

FIGURE 22



87. The OE upper U-bolt mount will be installed on the new leaf springs. Clamp the top and bottom of the new leaf springs near the center pin, but still allowing enough room to install the OE upper U-bolt mount. Remove the center pin from the new leaf springs and attach the OE upper U-bolt mount to the new leaf springs with the center pin. A pair of new center pins are provided incase the center pins in the new leaf springs strip out.

FIGURE 23



88. Install the new spring in the vehicle with the OE bolts. Use the provided 7/8" SAE Washers as spacers for the front leaf spring bushing (use one on each side of the leaf spring bushing. Leave hardware loose. All of the spring pivot bolts will be torqued with the weight of the vehicle on the springs.
89. Remove all dirt and corrosion from the axle spring pad and raise the axle to the spring with the OE block while aligning the center pins with the center pin holes. The wing on the OE block will point in towards the center of the vehicle. Fasten the spring with the provided u-bolts, 5/8" washers, 5/8" high nut, and OE lower u-bolt plate. Snug but do not torque u-bolts at this time. *Note: The U-bolts may need to be cut shorter for the socket to tighten the nuts*
90. Repeat the procedure on the driver's side. Take care not to over extend the brake lines.

E-BRAKE CABLE RELOCATION PART 2

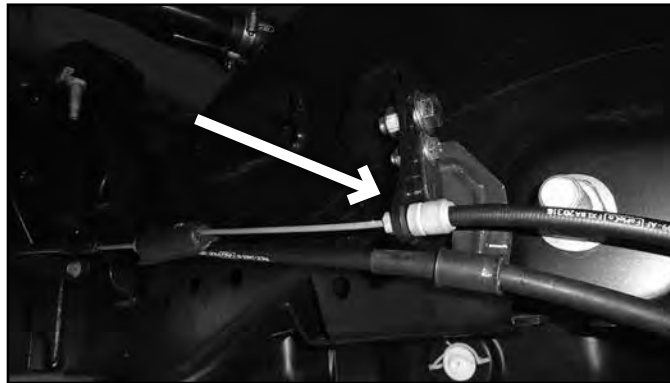
91. Install the new E-brake cable bracket with the provided 1/2" hardware and 5/16" hardware from bolt pack 989 as shown in Figure 39. The smaller driver side E-brake cable bracket will be installed in the same position as it was from the factory, but attached with the 5/16" hardware (Figure 24).

FIGURE 24



92. Install the passenger side E-brake cable into the bracket, make sure the tabs on the cable lock the cable into place. (Figure 25)

FIGURE 25



93. Remove the 3/8" bolt on the front leaf springs clamp. Install the E-brake clamp bracket with the new provided 3/8" bolt and nut from bolt pack 998 through the leaf spring clamp. Make sure the E-brake clamp bracket is towards the outside of the leaf spring. Tighten the 3/8" hardware with the spacer tube in between to 25 ft-lbs.
94. Use the two provided wire clips from bolt pack 989 to secure both E-brake cables to the E-brake clamp bracket with the provided 5/16" hardware from bolt pack 989 (Figure 26).

FIGURE 26

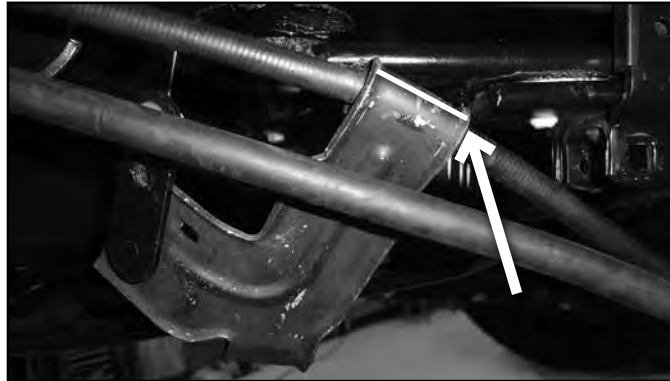


2020+ TRUCKS

E-BRAKE CABLE RELOCATION PART 1

95. Gain slack from the E-Brake cable on the driver's side. It is easiest to pull on the cable and use a pair of vise grips to hold the cable, be careful not to damage the cable.
96. Cut the bracket for the E-brake cable that is going to the passenger side of the vehicle in order to release the cable from the bracket. See Figure 27 for which bracket and where to cut. It is easiest to cut most of the way through the steel and then bend the flange up to release the cable from the bracket. Be careful not to cut the E-brake cable!

FIGURE 27



97. Depress the tabs and remove the passenger side E-brake cable from the mount on the frame.
98. Once the passenger side E-brake cable is free, remove the bolt and J-nut attaching the bracket to the frame.
99. Remove the driver side E-brake cable from the bracket and discard the bracket and hardware.
100. Remove the bolt and J-nut for smaller E-brake cable bracket. The E-brake cable relocation bracket will be reinstalled after the new leaf springs are installed.

BLOCK KITS ONLY

101. Support the rear axle with a hydraulic jack. Disconnect the passenger's side spring u-bolts. Loosen the driver's side to allow the axle to droop out.
102. Lower the axle and remove the factory lift block. It will not be reused.
103. Lower the axle enough to place the provided lift block between the axle and the leaf spring. Position the block so the bump stop wing faces inward, and the small side of the block faces forward. (Fig 28)


FIGURE 28



104. Raise the axle to engage the block spring alignment pins. Fasten the entire assembly with the provided u-bolts, washers, and nuts. Snug but do not torque the u-bolts at this time. (Fig 29)

FIGURE 29



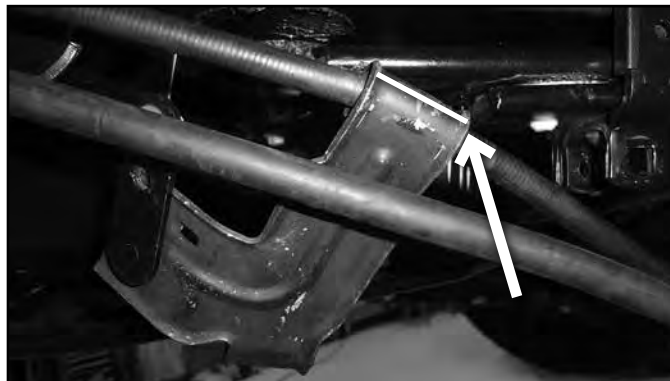
 **Tip** Ensure all u-bolts have equal thread exposed below the nut.

105. Repeat block installation of the driver's side. Take care not to over extend the brake lines.
106. If more parking brake cable slack is needed, remove the cable from the rear-most retaining bracket on the frame.

REPLACEMENT LEAF SPRING ONLY

107. Gain slack from the E-Brake cable on the driver's side. It is easiest to pull on the cable and use a pair of vise grips to hold the cable, be careful not to damage the cable.
108. Cut the bracket for the E-brake cable that is going to the passenger side of the vehicle in order to release the cable from the bracket. See Figure 30 for which bracket and where to cut. It is easiest to cut most of the way through the steel and then bend the flange up to release the cable from the bracket. Be careful not to cut the E-brake cable!

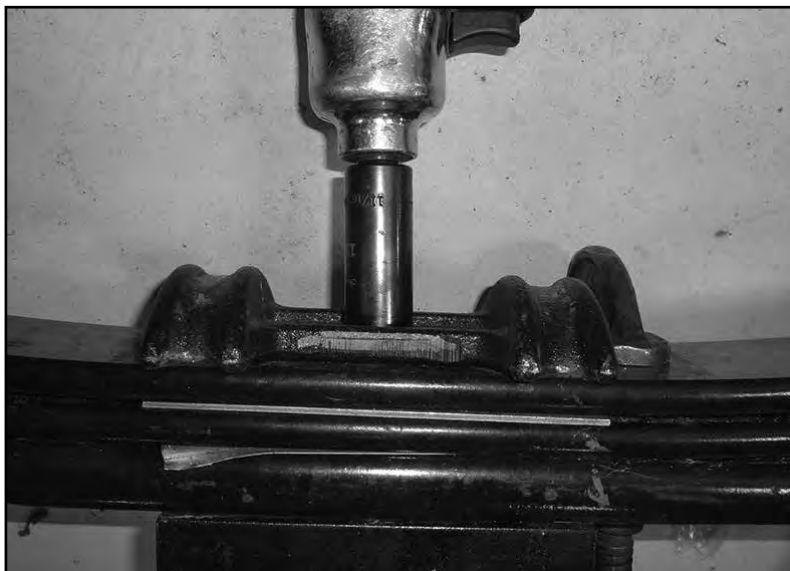
FIGURE 30



109. Depress the tabs and remove the passenger side E-brake cable from the mount on the frame.
110. Once the passenger side E-brake cable is free, remove the bolt and J-nut attaching the bracket to the frame.
111. Remove the driver side E-brake cable from the bracket and discard the bracket and hardware.
112. Remove the bolt and J-nut for smaller E-brake cable bracket. The E-brake cable relocation bracket will be reinstalled after the new leaf
113. Disconnect the passenger's side u-bolts and lower the axle from the spring.
114. Discard OE block, new leaf springs will install directly to the axle.
115. Loosen and remove the front spring-to-frame and rear shackle-to-frame bolts and remove the spring from the vehicle. *Note: When installing the driver's side leaf spring the fuel tank may have to be shifted towards the passenger's side of the vehicle to remove the front spring-to-frame bolt. Support the fuel tank and loosen the bolts for the fuel tank hanger. Shift the fuel tank towards the passenger's side of the vehicle to remove the leaf spring bolt.*
116. Remove the shackle from the OE spring and loosely install it on the new rear spring. Be sure that the shackle is oriented on the new spring identical to the old. The shackles mount of the longer end of the spring (opposite of the end marked with "FRT").

117. Using a pair of clamps, clamp the top and bottom of the factory leaf next to the OE upper U-bolt mount. Remove the OE upper U-bolt mount from the center pin on the top of the OE leaf spring in order to be installed on the new spring. Reassemble the OE leaf spring with the OE center pin and remove the clamps (Figure 31).

FIGURE 31



118. The OE upper U-bolt mount will be installed on the new leaf springs. Clamp the top and bottom of the new leaf springs near the center pin, but still allowing enough room to install the OE upper U-bolt mount. Remove the center pin from the new leaf springs and attach the OE upper U-bolt mount to the new leaf springs with the center pin. A pair of new center pins are provided incase the center pins in the new leaf springs strip out.

FIGURE 32



119. Install the new spring in the vehicle with the OE bolts. Use the provided 7/8" SAE Washers as spacers as needed for the front leaf spring bushing (use one on each side of the leaf spring bushing). Leave hardware loose. All of the spring pivot bolts will be torqued with the weight of the vehicle on the springs.
120. Remove all dirt and corrosion from the axle spring pad and raise the axle to the spring while aligning the center pins with the center pin holes. Fasten the spring with the provided u-bolts, 5/8" washers, 5/8" high nut, and OE lower u-bolt plate. Snug but do not torque u-bolts at this time. *Note: The U-bolts may need to be cut shorter for the socket to tighten the nuts*
121. Repeat the procedure on the driver's side. Take care not to over extend the brake lines.

E-BRAKE CABLE RELOCATION PART 2 (REPLACEMENT LEAF SPRINGS ONLY)

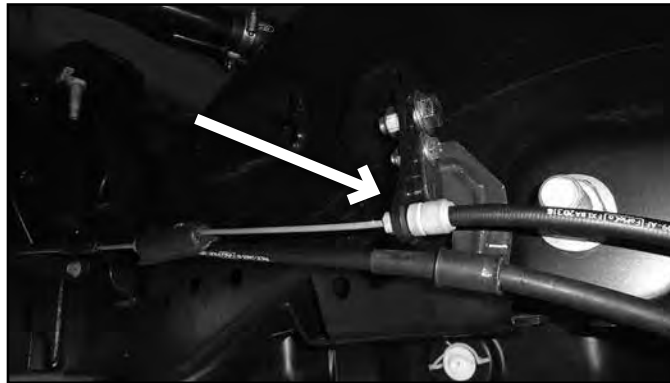
122. Install the new E-brake cable bracket with the provided 1/2" hardware and 5/16" hardware from bolt pack 989 as shown in Figure 39. The smaller driver side E-brake cable bracket will be installed in the same position as it was from the factory, but attached with the 5/16" hardware (Figure 33).

FIGURE 33



123. Install the passenger side E-brake cable into the bracket, make sure the tabs on the cable lock the cable into place.

FIGURE 34



124. Remove the 3/8" bolt on the front leaf springs clamp. Install the E-brake clamp bracket with the new provided 3/8" bolt and nut from bolt pack 998 through the leaf spring clamp. Make sure the E-brake clamp bracket is towards the outside of the leaf spring. Tighten the 3/8" hardware with the spacer tube in between to 25 ft-lbs.
125. Use the two provided wire clips from bolt pack 989 to secure both E-brake cables to the E-brake clamp bracket with the provided 5/16" hardware from bolt pack 989 (Figure 35).

FIGURE 35



ALL REAR KITS

126. Install the new shocks with the original mounting hardware.
127. Retain ABS wires and vacuum lines with included zip ties. Ensure there is adequate slack at droop and no interference.
128. Install wheels and torque to factory specifications. Lower vehicle to the ground..
129. With the weight of the vehicle on the axle, torque the u-bolts to 130-150 ft-lbs.
130. If replacement leaf springs were installed, torque all of the leaf spring hardware to factory specifications.
131. Check all hardware for proper torque.

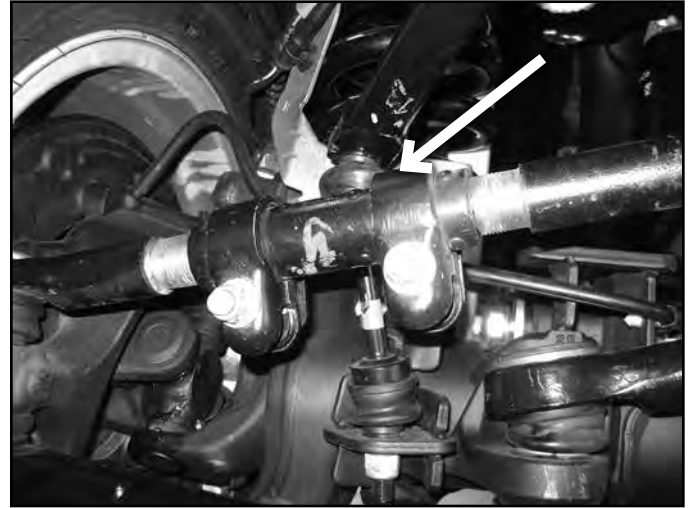
POST INSTALLATION

132. Cycle steering to check for brake line, ABS wire, ETC to tire clearance, rotate the driver's side brake line on the hard line if necessary.
133. Adjust steering wheel with adjustment on the drag link, do NOT drive the vehicle with the steering wheel off-center or adverse traction control affects may arise. Rotate the clamps once the steering wheel is straight as shown. (Fig 36A - incorrect, clamps will interfere with sway bar, Fig 36B - correct clearance)
134. An alignment is recommended, but not necessary. BDS recommends running caster at or above the maximum specification for improved handling / driving purposes.
135. Adjust headlights
136. Be sure the brake system has been properly bled and the brake fluid is topped off.
137. Check all hardware for proper torque. Check hardware after 500 miles.

FIGURE 36A *INCORRECT*



FIGURE 36B *CORRECT*



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